



# vestige

## DUPL CLEAR 24

Transparent and liquid lab addition silicone used for fluid composite injection moulding

### Description / Use

Transparent and liquid vinylpolysiloxane. Suitable for counter-molding in the molding techniques of fluid composites with transparent flask. Exceptional transparency, high resistance to tearing.

#### Standard packaging REF 1L6200

VESTIGE DUPL CLEAR 24: 2X1Kg bottles (base + catalyst)

### Characteristics

Mixing ratio 1:1

Transparent

Fluid

Dimensional stability

Practical

Accurate

### Advantages

Mixing ratio

It does not interfere with resin polymerization and reduces surface inhibition (inhibited layer)

Vacuum mixing not required

Unaltered in time artifacts, even after weeks

Specific for extensive and complex works

High detail reproduction

### TECHNICAL DATA

Mixing ratio

Mixing time (23°C)

Total working time (23°C)

Setting time (23°C)

Hardness

Linear dimensional change

### VESTIGE DUPL CLEAR 24

1:1

1'

5'

30'

24 Shore "A"

< 0,05%